

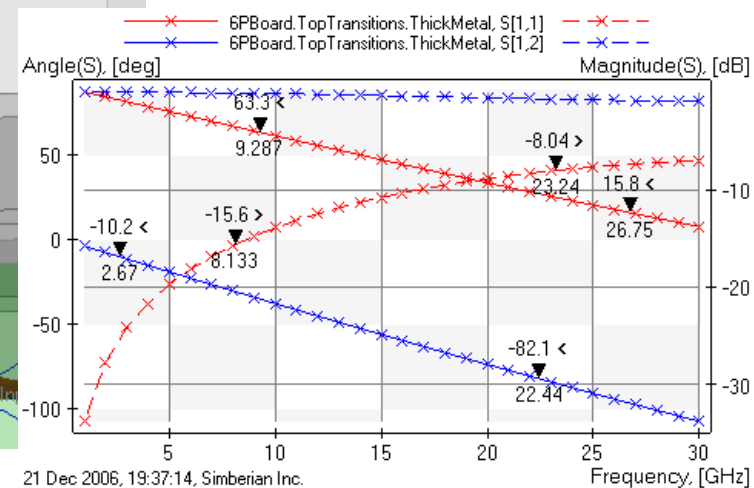
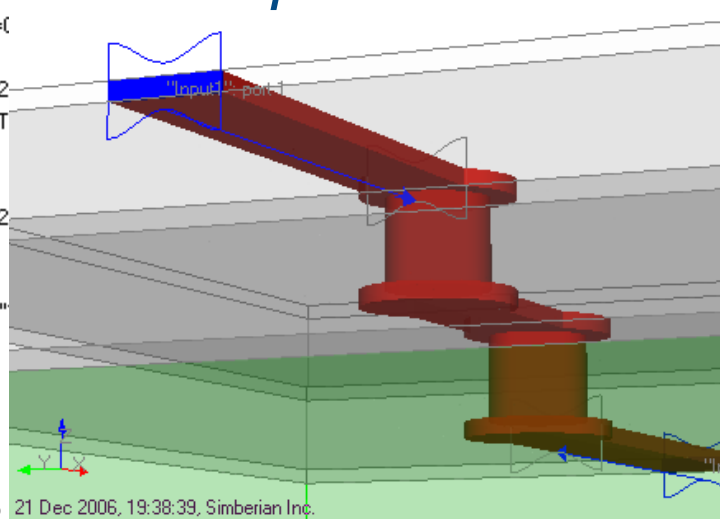
Reflections on S-parameter Quality

DesignCon IBIS Summit, Santa Clara, February 3, 2011

Solution: "MicroVias"

- 6PBoard
 - Materials
 - "copper", RRes=1, Rough=0.01
 - "IdealMetal"
 - "prepreg", DK=4.7, LT=(
 - "vacuum"
 - "FR4", DK=4.2, LT=0.02
 - StackUp: LU=[mil], NL=15, T
 - TopTransitions
 - CircuitData: LU=[mil]
 - Multiport: 2 inputs, 2
 - LatticeBox
 - Geometry
 - GeoComposite: "
 - TLines
 - Inputs
 - ThickMetal
 - CollapsedMetal
 - BottomTransition

Yuriy Shlepnev
shlepnev@simberian.com



Outline

- Introduction
- Quality of S-parameter models
- Rational macro-models of S-parameters and final quality metric
- Examples
- Conclusion
- Contacts and resources

Introduction

- S-parameter models are becoming ubiquitous in design of multi-gigabit interconnects
 - Connectors, cables, PCBs, packages, backplanes, ... ,any LTI-system in general can be characterized with S-parameters from DC to daylight
- Electromagnetic analysis or measurements are used to build S-parameter Touchstone models
- Very often such models have quality issues:
 - Reciprocity violations
 - Passivity and causality violations
 - Common sense violations
- **And produce different time-domain and even frequency-domain responses in different solvers!**

What are the major problems?

- Model **bandwidth deficiency**
 - S-parameter models are band-limited due to limited capabilities of solvers and measurement equipment
 - Model should include DC point or allow extrapolation, and high frequencies defined by the signal spectrum
- Model **discreteness**
 - S-parameter models are matrix elements at a set of frequencies
 - Interpolation or approximation of tabulated matrix elements may be necessary both for time and frequency domain analyses
- Model **distortions** due to
 - Measurement or simulation artifacts
 - Passivity violations and local “enforcements”
 - Causality violations and “enforcements”
- **Human mistakes of model developers and users in general**

Pristine models of interconnects

- ❑ Must have sufficient bandwidth matching signal spectrum
- ❑ Must be appropriately sampled to resolve all resonances
- ❑ Must be reciprocal (linear reciprocal materials used in PCBs)

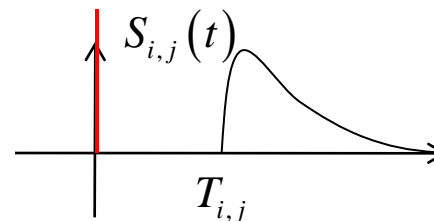
$$S_{i,j} = S_{j,i} \text{ or } S = S^t$$

- ❑ Must be passive (do not generate energy)

$$P_{in} = \bar{a}^* \cdot [U - S^* S] \cdot \bar{a} \geq 0 \quad \Rightarrow \quad \text{eigenvals}[S^* \cdot S] \leq 1 \quad \text{from DC to infinity!}$$

- ❑ Have causal step or pulse response (response only after the excitation)

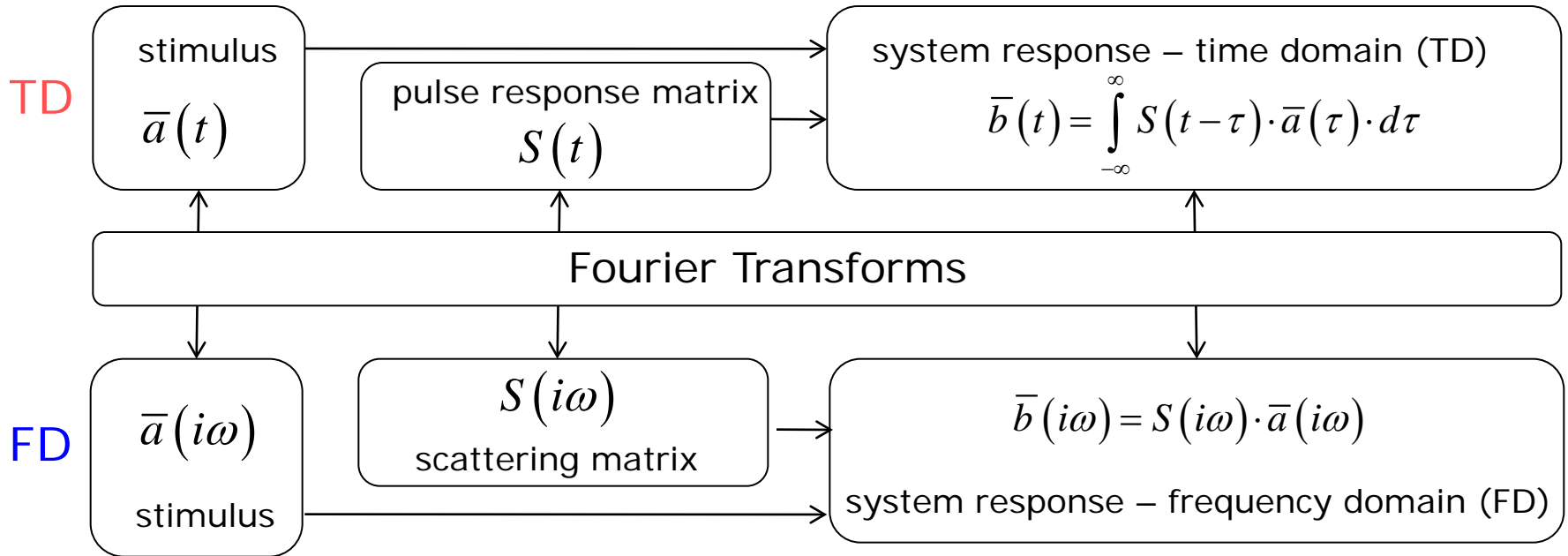
$$S_{i,j}(t) = 0, \quad t < T_{ij}$$



What if models are not pristine?

- ❑ Reciprocity, passivity and causality metrics was recently introduced for the model pre-qualification at DesignCon 2010 IBIS summit (references at the end)
- ❑ **Models with low metrics must be discarded!**
- ❑ Models that pass the quality metrics may still be not usable or mishandled by a system simulator
- ❑ **The main reasons are band-limitedness, discreteness and brut force model fixing**

Computation of system response requires frequency-continuous models



$$S(t) = \frac{1}{2\pi} \int_{-\infty}^{\infty} S(i\omega) \cdot e^{i\omega t} \cdot d\omega, \quad S(t) \in \mathbb{R}^{N \times N} \quad \longleftrightarrow \quad S(i\omega) = \int_{-\infty}^{\infty} S(t) \cdot e^{-i\omega t} \cdot dt, \quad S(i\omega) \in \mathbb{C}^{N \times N}$$

For TD analysis we can either use Discrete Fourier Transforms (DFT) and convolution or approximate discrete S-parameters with frequency-continuous causal functions with analytical pulse response

Rational approximation of S-parameters is such frequency-continuous model

$$\bar{b} = S \cdot \bar{a}, \quad S_{i,j} = \frac{b_i}{a_j} \Big|_{a_k=0, k \neq j} \Rightarrow S_{i,j}(i\omega) = \left[d_{ij} + \sum_{n=1}^{N_{ij}} \left(\frac{r_{ij,n}}{i\omega - p_{ij,n}} + \frac{r_{ij,n}^*}{i\omega - p_{ij,n}^*} \right) \right] \cdot e^{-s \cdot T_{ij}}$$

$s = i\omega$, d_{ij} – values at ∞ , N_{ij} – number of poles,
 $r_{ij,n}$ – residues, $p_{ij,n}$ – poles (real or complex), T_{ij} – optional delay

Continuous functions of frequency defined from DC to infinity

- Pulse response is analytical, real and delay-causal:

$$S_{i,j}(t) = 0, \quad t < T_{ij}$$

$$S_{i,j}(t) = d_{ij} \delta(t - T_{ij}) + \sum_{n=1}^{N_{ij}} \left[r_{ij,n} \cdot \exp(p_{ij,n} \cdot (t - T_{ij})) + r_{ij,n}^* \cdot \exp(p_{ij,n}^* \cdot (t - T_{ij})) \right], \quad t \geq T_{ij}$$

- Stable $\text{Re}(p_{ij,n}) < 0$

- Passive if $\text{eigenvals}[S(\omega) \cdot S^*(\omega)] \leq 1 \quad \forall \omega, \text{ from } 0 \text{ to } \infty$

- Reciprocal if $S_{i,j}(\omega) = S_{j,i}(\omega)$

May require enforcement

Bandwidth and sampling for rational approximation

- If no DC point, the lowest frequency in the sweep should be

- Below the transition to skin-effect (1-50 MHz for PCB applications)
- Below the first possible resonance in the system (important for cables, L is physical length)

$$L < \frac{\lambda}{4} = \frac{c}{4f_l \cdot \sqrt{\epsilon_{eff}}} \Rightarrow f_l < \frac{c}{4L \cdot \sqrt{\epsilon_{eff}}}$$

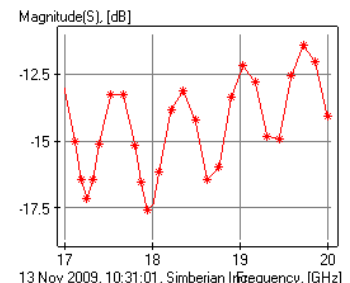
- The highest frequency in the sweep must be defined by the required resolution in time-domain or by spectrum of the signal (by rise time or data rate)

$$f_h > \frac{1}{2t_r}$$

- The sampling is very important for DFT and convolution-based algorithms, but not so for algorithms based on fitting

- There must be 4-5 frequency point per each resonance
- The electrical length of a system should not change more than quarter of wave-length between two consecutive points

$$df < \frac{c}{4L \cdot \sqrt{\epsilon_{eff}}}$$



Rational approximation can be used for

- Compute time-domain response of a channel with a fast recursive convolution algorithm (exact solution for PWL signals)
- Improve quality of tabulated Touchstone models
 - Fix minor passivity and causality violations
 - Interpolate and extrapolate with guaranteed passivity
- Produce broad-band SPICE macro-models
 - Smaller model size, stable analysis
 - Consistent frequency and time domain analyses in any solver
- Measure the original model quality with the Root Mean Square Error (RMSE) of the rational approximation:

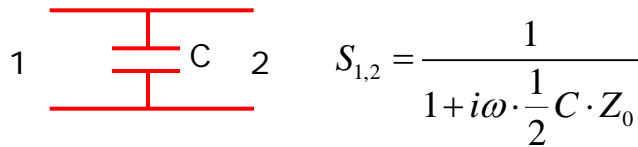
$$Q = 100 \cdot \max(1 - RMSE, 0) \% \quad RMSE = \max_{i,j} \left[\sqrt{\frac{1}{N} \sum_{n=1}^N |S_{ij}(n) - S_{ij}(\omega_n)|^2} \right]$$

So, how to avoid bad S-parameters?

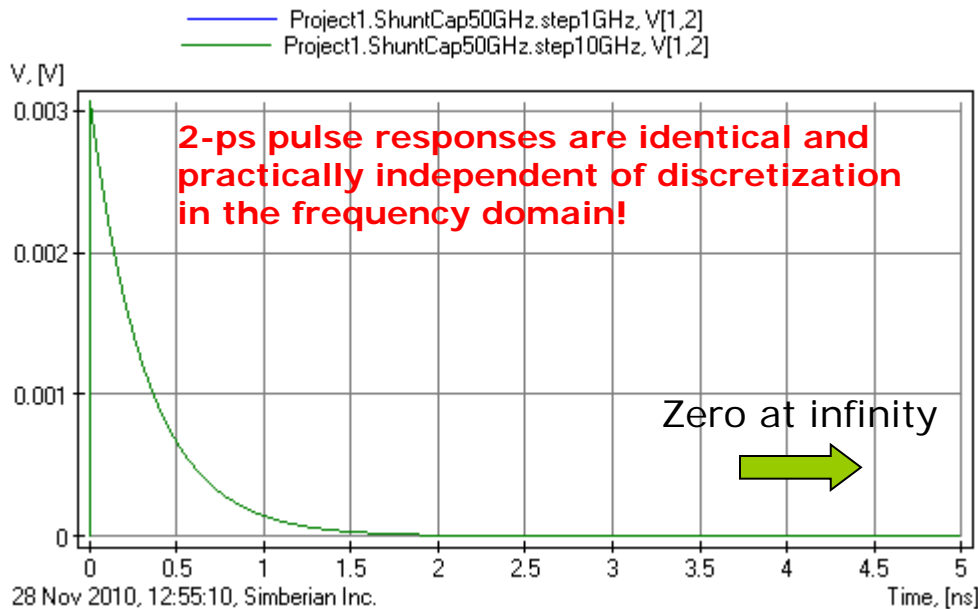
- Use reciprocity and passivity metrics for preliminary analysis
 - RQM and PQM metrics should be > 80%
- Use the rational model quality metric as the final measure
 - QM should be > 90%
- **Otherwise discard the model**
 - The main reason is we do not know what it originally was and should be – no information

Example 1: Network with one real pole – shunt capacitor sampled up to 50 GHz

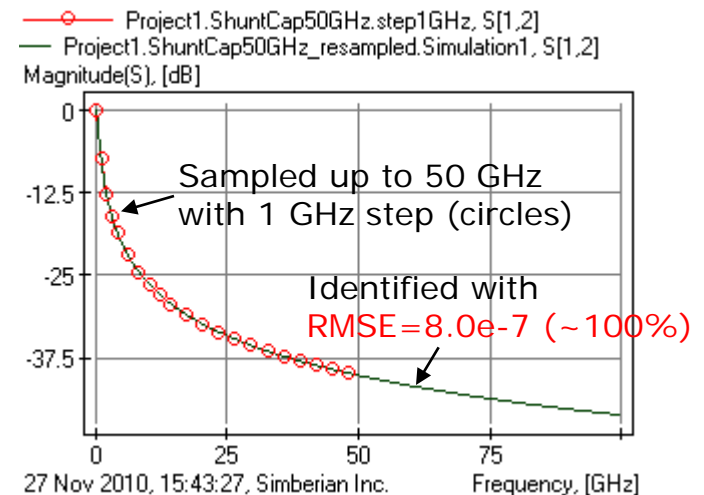
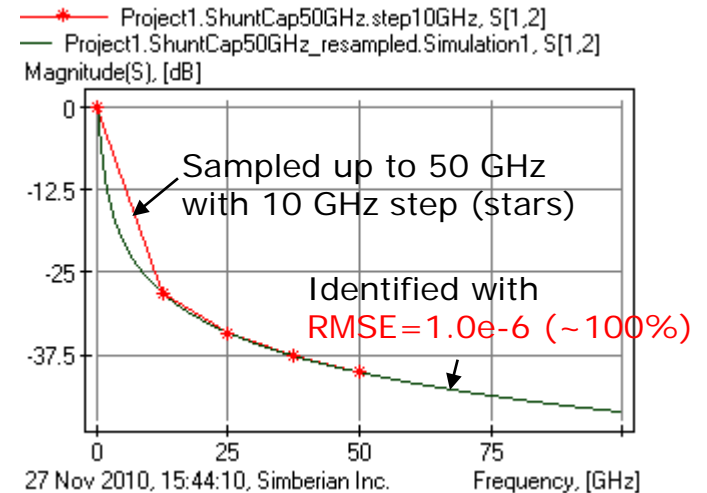
- 13 pF capacitance shunt to the ground



real pole at 489.707 MHz can be identified with just 5 frequency samples

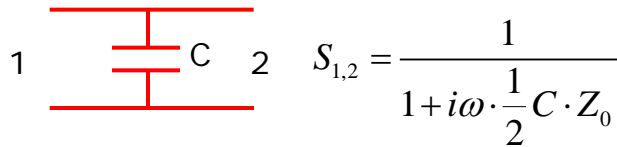


No artifacts!

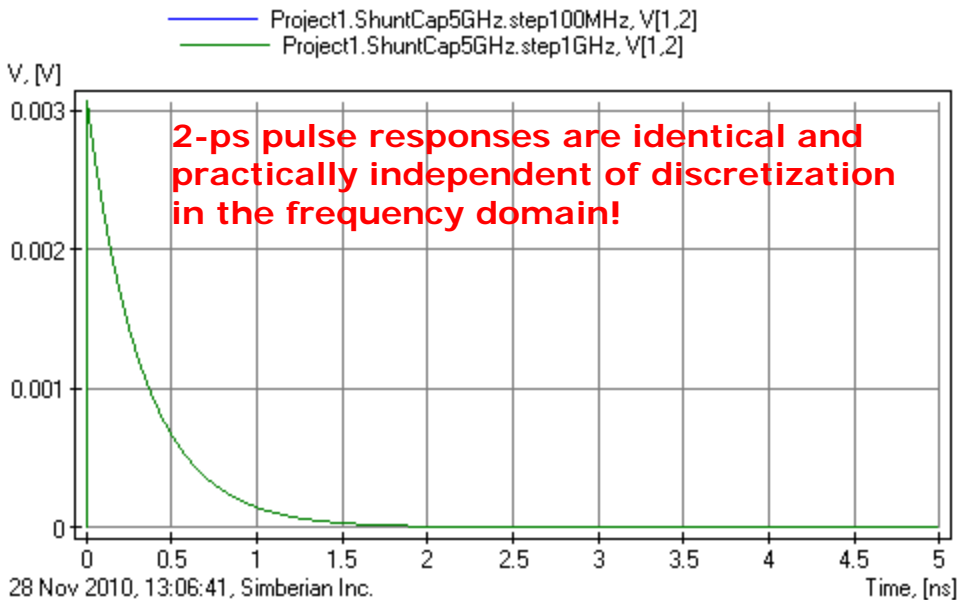


Example 1: Network with one real pole – shunt capacitor sampled up to 5 GHz

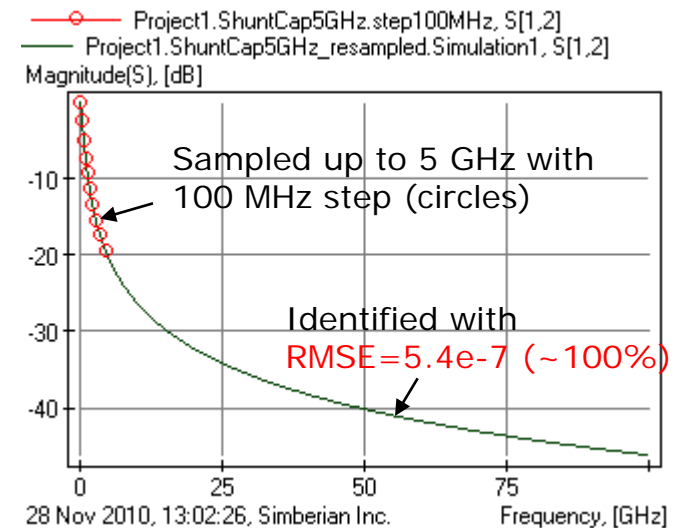
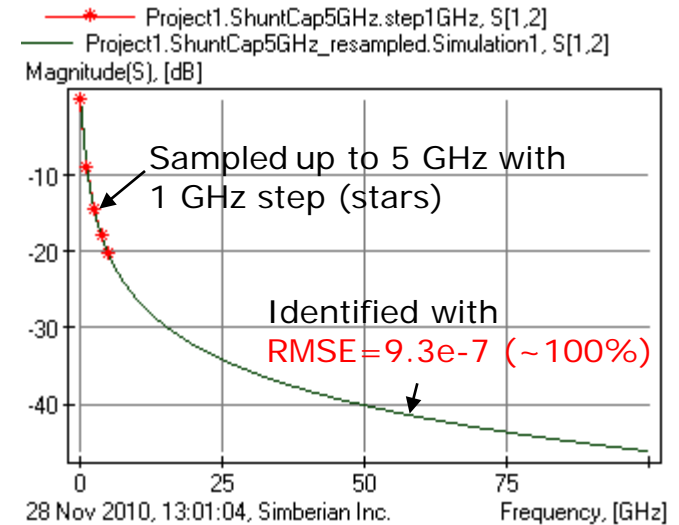
- 13 pF capacitance shunt to the ground



real pole at 489.707 MHz can be identified with just 5 frequency samples



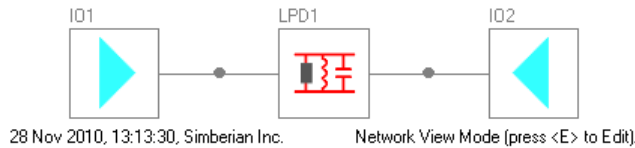
Still no artifacts!



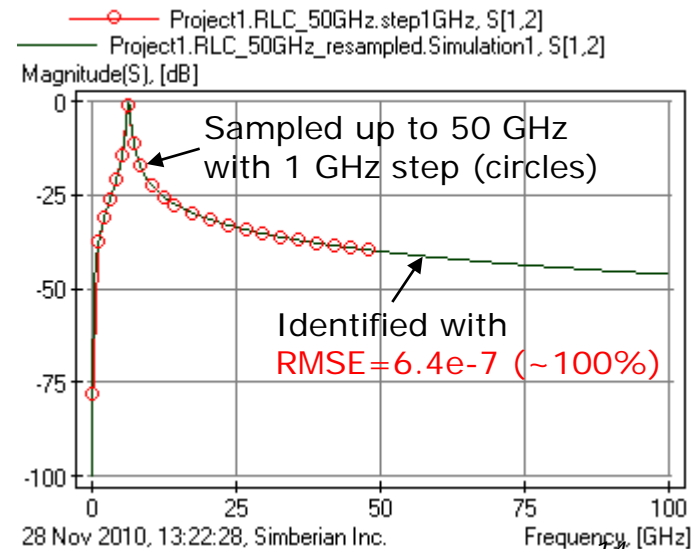
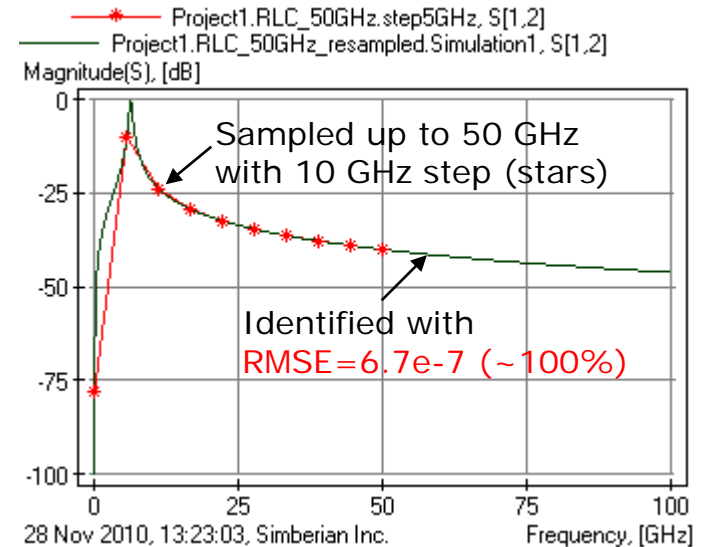
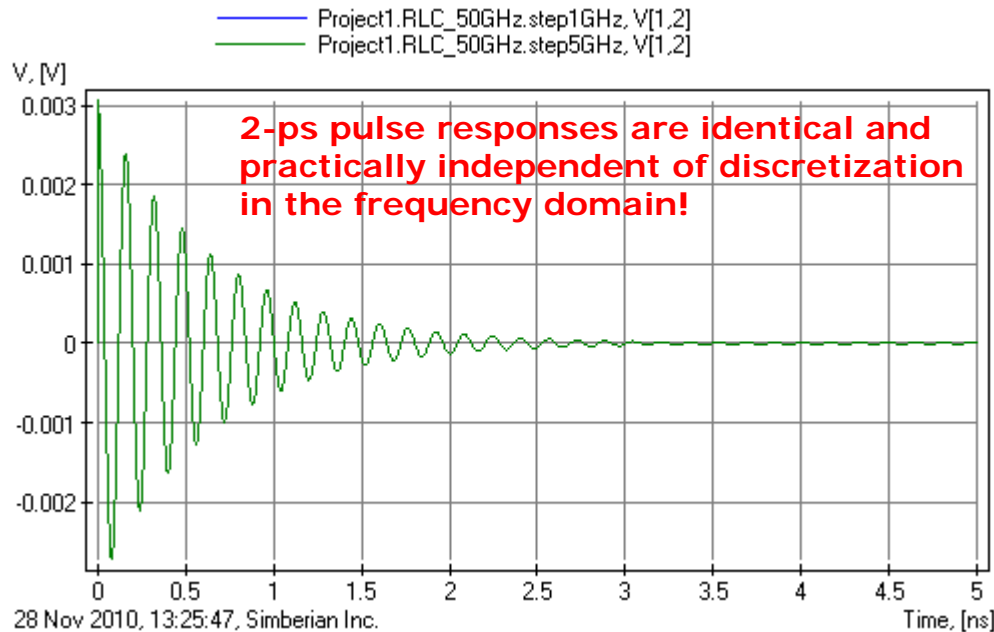
Example 2: Network with two complex poles

– shunt RLC circuit sampled up to 50 GHz

- Shunt tank: $C=13$ pF, $L=50$ pH, $R=1$ K



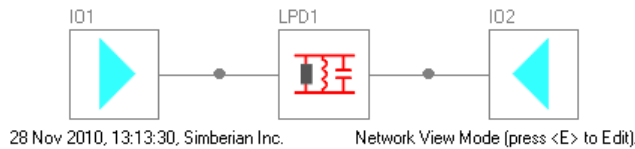
resonance at 6.24 GHz can be identified with 5 frequency samples



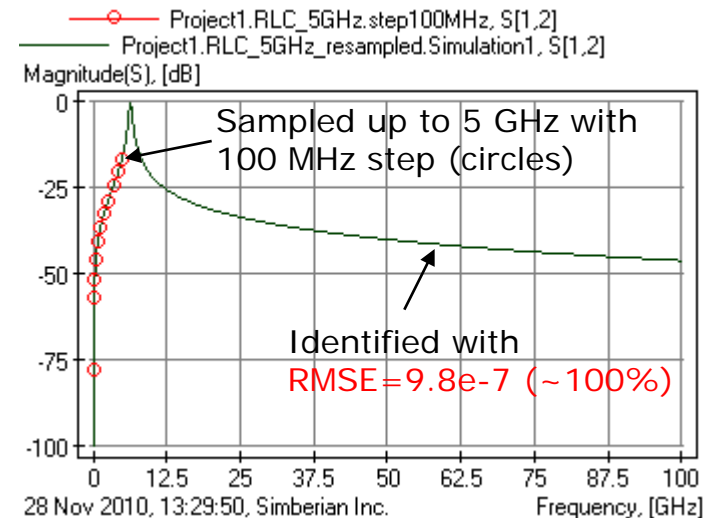
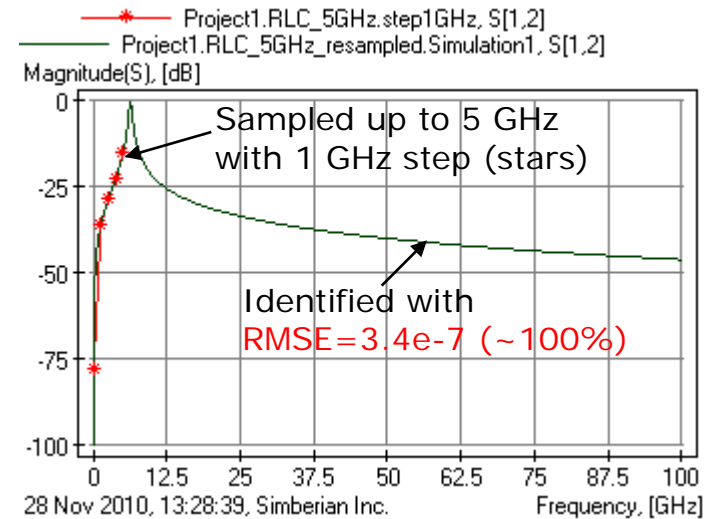
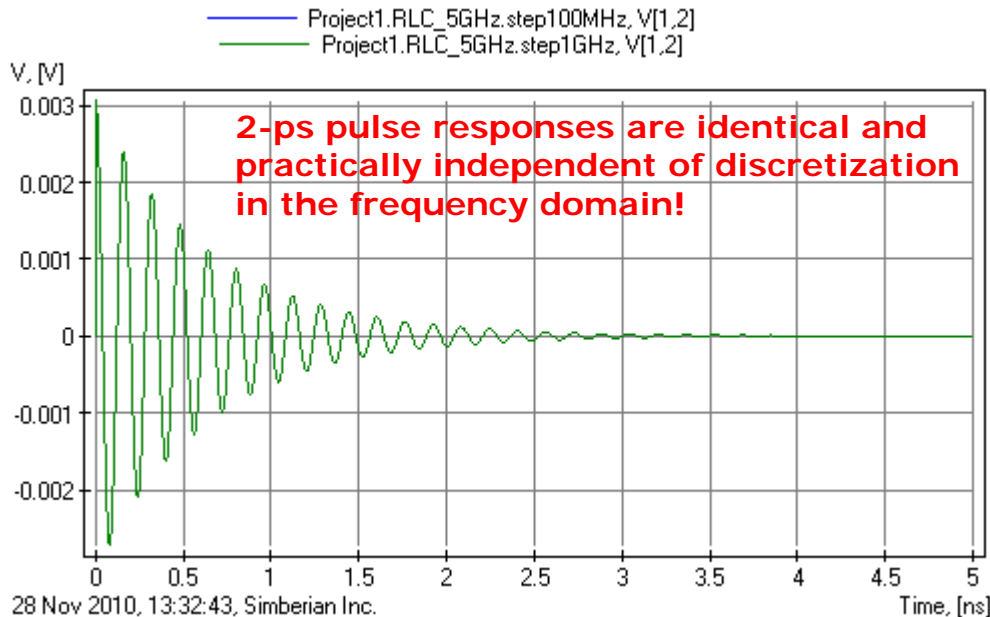
Example 2: Network with two complex poles

– shunt RLC circuit sampled up to 5 GHz

- Shunt tank: $C=13$ pF, $L=50$ pH, $R=1$ K

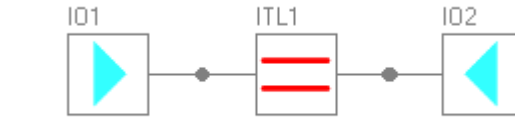


resonance at 6.24 GHz can be identified with 5 frequency samples



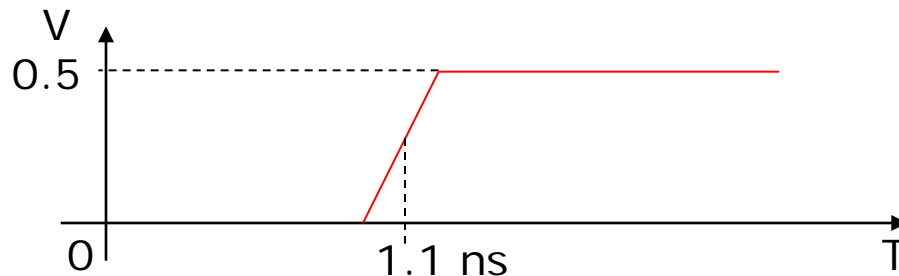
Example 3: Network with infinite number of poles – segment of ideal transmission line

- T-line segment: $Z_0=50$ Ohm, $T_d=1$ ns
50 Ohm termination
- $|S_{11}|$ is exactly 0 from DC to infinity
- $|S_{12}|$ is exactly 1 from DC to infinity
- Phase is growing linearly
- Group Delay is exactly 1 ns from DC to infinity
- **Such network is obviously non-physical**
- We will try to sample and approximate $|S_{21}|$ over some frequency band and compare the step responses



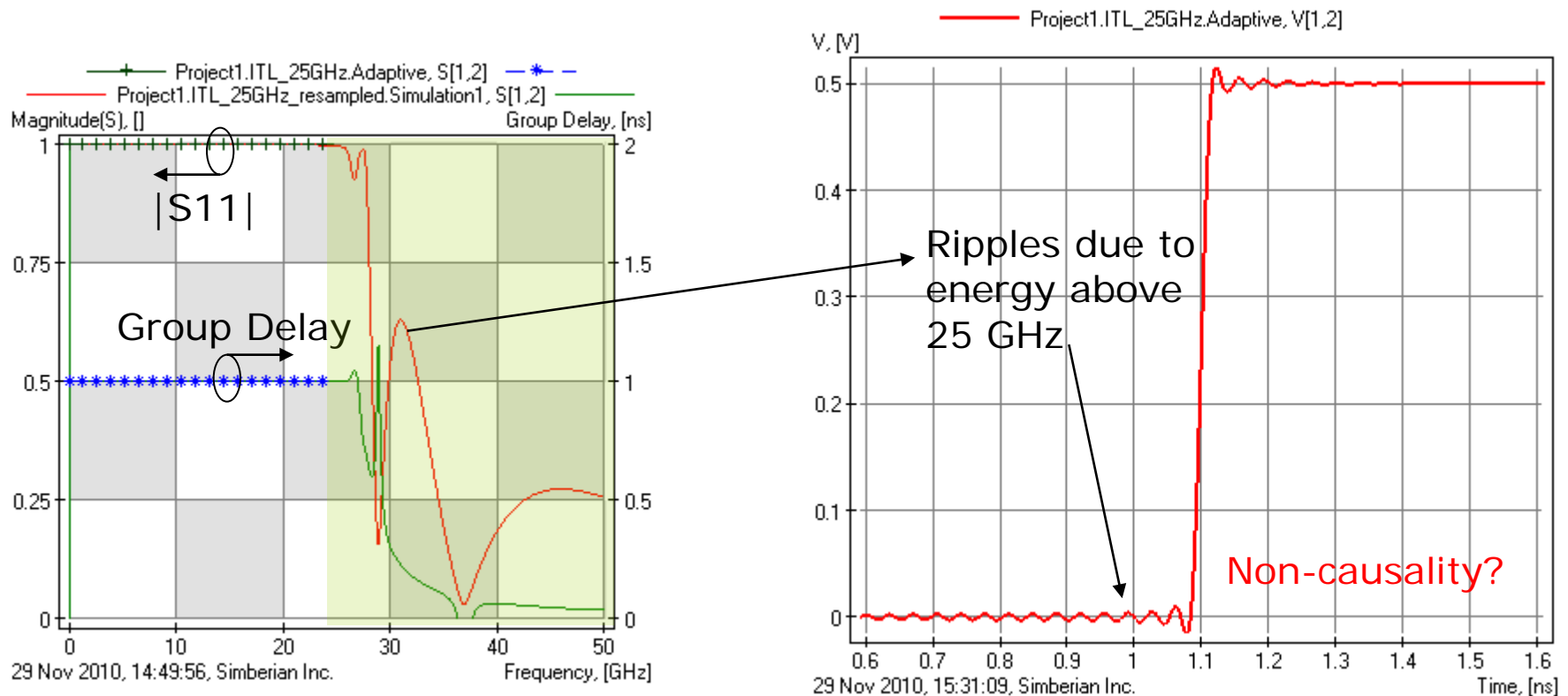
29 Nov 2010, 12:35:51, Simberian Inc.

Exact response to 100 ps delayed step with 20 ps rise time (10-90%)



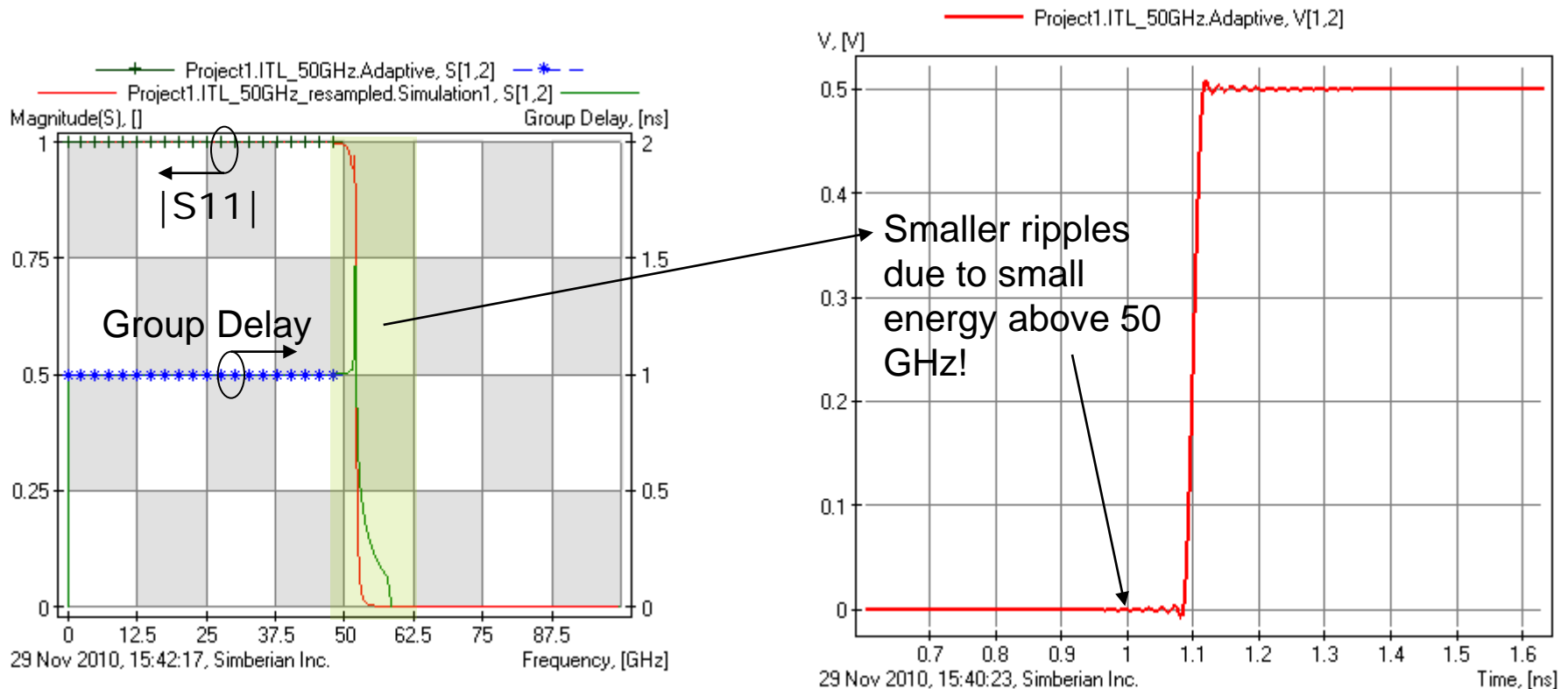
Example 3: Segment of ideal transmission line sampled up to 25 GHz

- Sampled with adaptive frequency sweep from 1 MHz to 25 GHz (628 samples) – stars and pluses on the left graph
- Approximated with rational macro-model with 100 poles (RMSE=0.0037, Q=99.63) – solid lines on left graph and TD graph



Example 3: Segment of ideal transmission line sampled up to 50 GHz

- Sampled with adaptive sweep from 1 MHz to 50 GHz (1278 samples) – stars and pluses on the left graph
- Approximated with rational macro-model with 190 poles (**RMSE=0.0045, Q=99.55**) – solid lines on left graph and TD graph

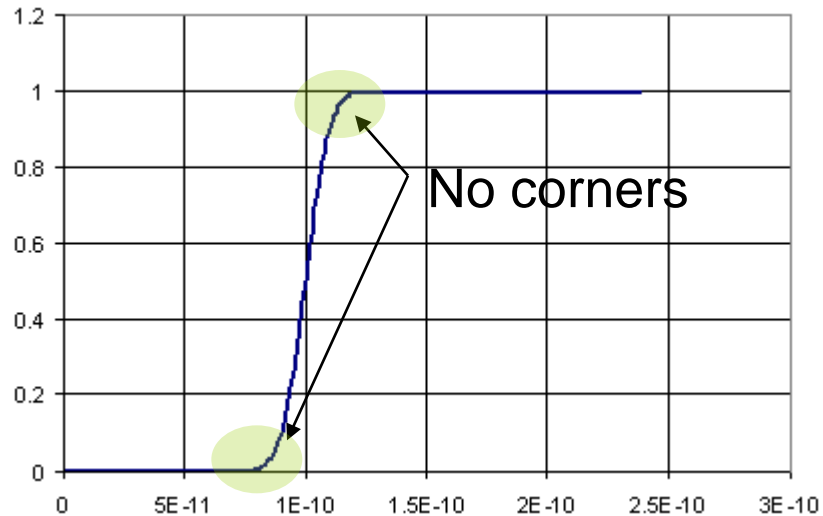


Spectrum of ramped step stimulus still exceeds the bandwidth of the model!

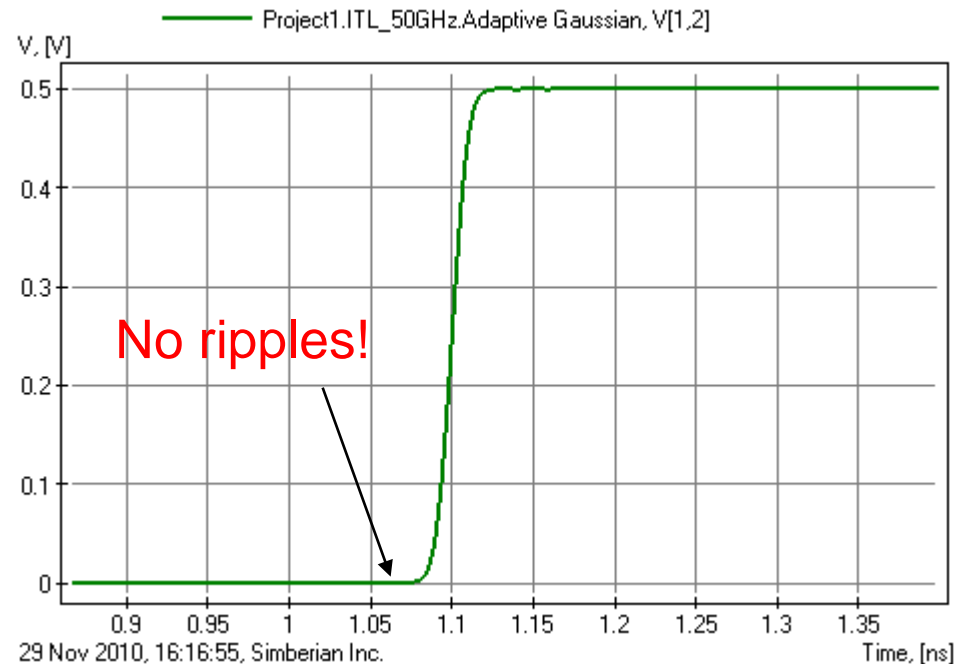
Example 3: Segment of ideal transmission line sampled up to 50 GHz

Gaussian step stimulus with 20 ps rise time (10-90%)
Spectrum: -20 dB at 44 GHz and -40 dB at 62 GHz

Gaussian Step (ideal step filtered with the Gaussian filter)



Rational Macro-Model Response



No ripples in the computed time-domain response – model bandwidth matches the excitation spectrum!

Practical examples from panel TP-T3

Acceptable (see next slides)

Discard

Acceptable

The screenshot shows the Simbeor Touchstone Analyzer interface. On the left, a file list table displays the following data:

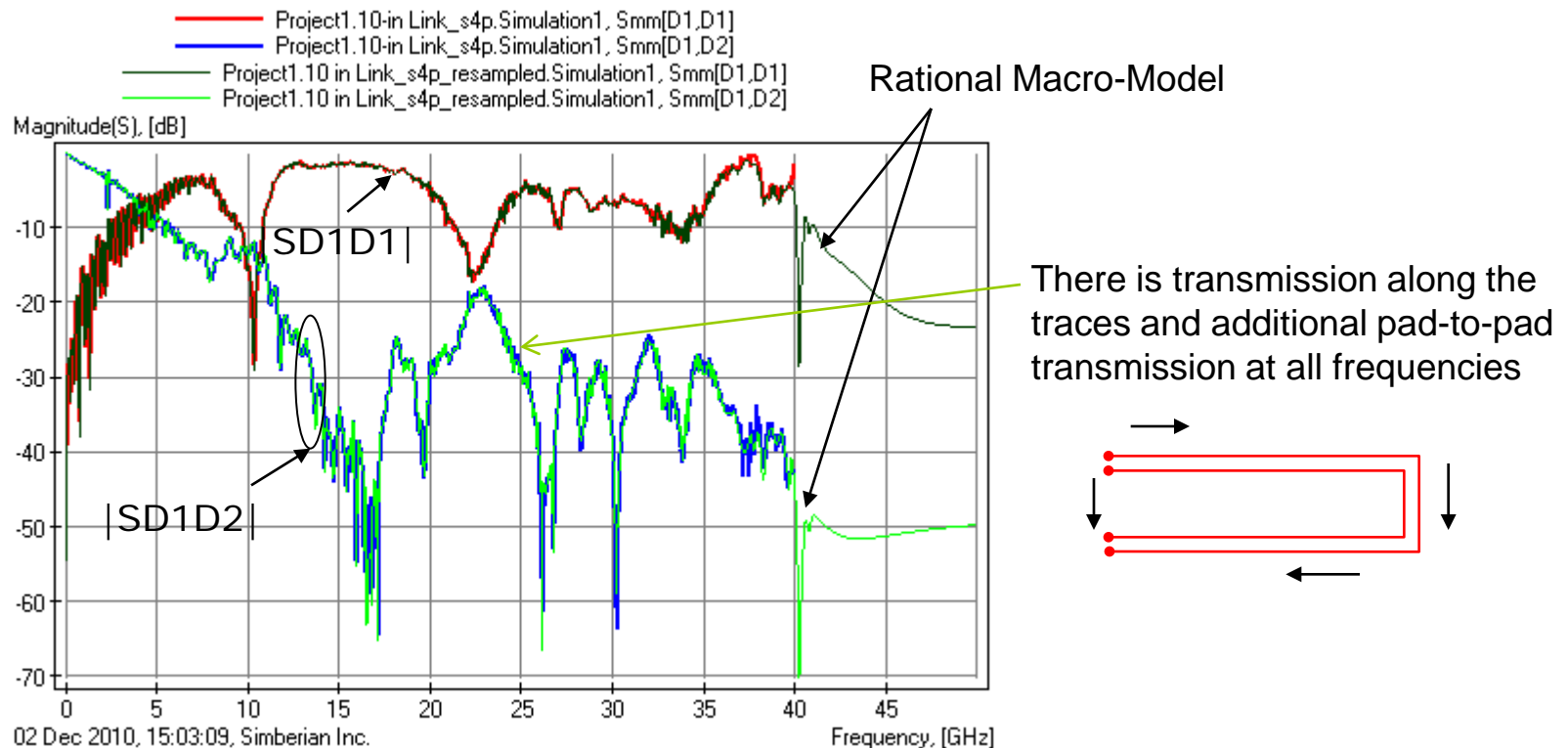
| File name | Quality | Passivity | Reciprocity | Causality |
|---|---------|-----------|-------------|-----------|
| 10 in Link MM.s4p | 94.8 | 100 | 99.8 | 97.1 |
| C:\emForce\Examples\AppNotes\DesignCon2011\AvoidButchering... Bill.s4p | 42.6 | 100 | 98 | 94.4 |
| C:\emForce\Examples\AppNotes\DesignCon2011\AvoidButchering... Charlie.s4p | 59.3 | 100 | 97.6 | 0 |
| C:\emForce\Examples\AppNotes\DesignCon2011\AvoidButchering... Fred.s4p | 90.3 | 100 | 100 | 100 |
| C:\emForce\Examples\AppNotes\DesignCon2011\AvoidButchering... George.s4p | 73.6 | 100 | 94.8 | 0 |
| C:\emForce\Examples\AppNotes\DesignCon2011\AvoidButchering... channel_model_08-655.s4p | 99.4 | 100 | 99.8 | 83.2 |

The right side of the window displays a plot of Magnitude(S) [dB] versus Frequency [GHz]. The plot shows several curves in different colors (red, green, blue, black) representing different simulation results. The x-axis ranges from 0 to 40 GHz, and the y-axis ranges from 0 to -110 dB. The curves show various resonance peaks and dips, with some curves exhibiting significant noise or oscillations.

Common sense analysis of system response may be also useful

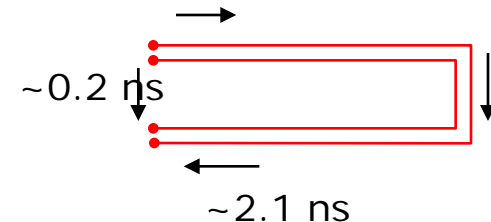
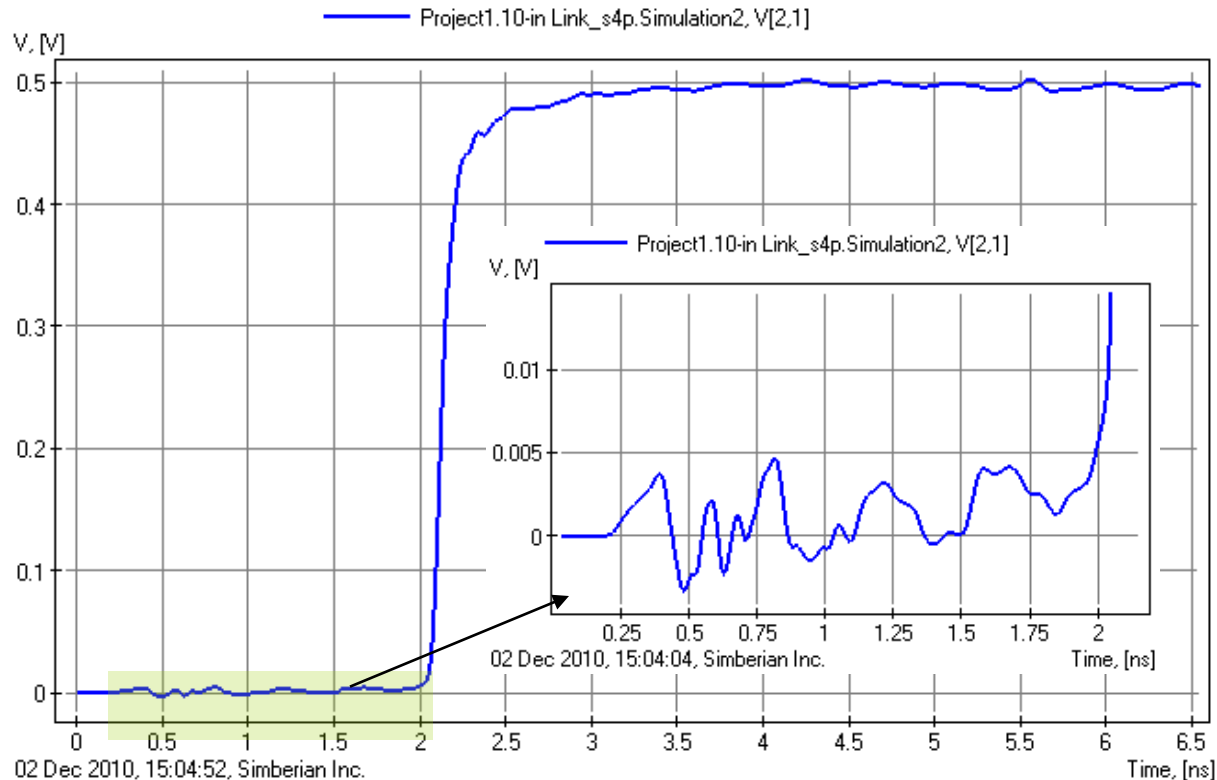
Acceptable Measured Model Example: U-shaped 10-in differential link

- Model supplied by Peter Pupalaikis (LeCroy), 2001 points from 0 to 40 GHz
- 4 by 4 S-matrix is approximated with rational macro-model with 300-400 poles per element, max **RMSE=0.055**, **Q=94.5%**



Acceptable Measured Model Example: U-shaped differential link TDT

- 40 ps 10-90% Gaussian step response (-20 dB at 22 GHz, -40 dB at 31 GHz)



- The response shows clearly that there are “shortcuts” in the system
- Any “causality enforcement” may be erroneous for such cases!

Conclusion

- ❑ Models must be appropriately sampled over the bandwidth matching the signal spectrum
- ❑ Reciprocity, passivity and causality of interconnect component models must be verified before use
 - Both measured and computational models may have severe problems and not acceptable for any analysis
- ❑ Rational macro-models with controlled accuracy over the model frequency band can be used to
 - Do consistent frequency and time domain analyses
 - **Estimate quality of the tabulated models**
- ❑ Bad models with small quality metrics must be discarded

Contact and resources

- Yuriy Shlepnev, Simberian Inc.

shlepnev@simberian.com

Tel: 206-409-2368

- Free version of software used to plot and estimate quality of S-parameters is available at www.simberian.com
- To learn more on S-parameters quality see the following presentations (also available on request):
 - Y. Shlepnev, Quality Metrics for S-parameter Models, DesignCon 2010 IBIS Summit, Santa Clara, February 4, 2010
 - H. Barnes, Y. Shlepnev, J. Nadolny, T. Dagostino, S. McMorrow, Quality of High Frequency Measurements: Practical Examples, Theoretical Foundations, and Successful Techniques that Work Past the 40GHz Realm, DesignCon 2010, Santa Clara, February 1, 2010.
 - E. Bogatin, B. Kirk, M. Jenkins, Y. Shlepnev, M. Steinberger, How to Avoid Butchering S-Parameters, DesignCon 2011